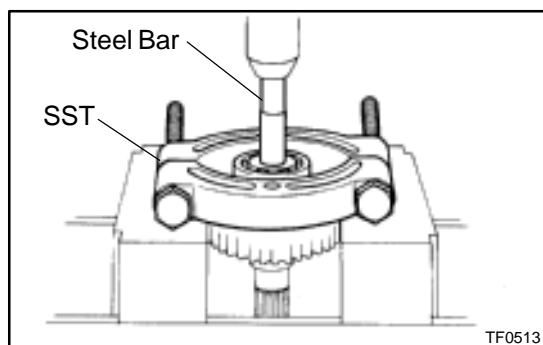


REPLACEMENT

1. REMOVE FRONT BEARING

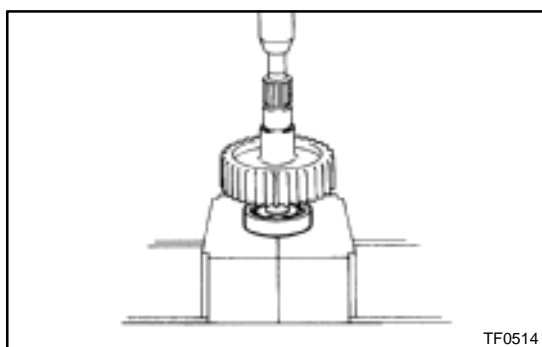
Using a press, remove the front bearing.



2. REMOVE REAR BEARING

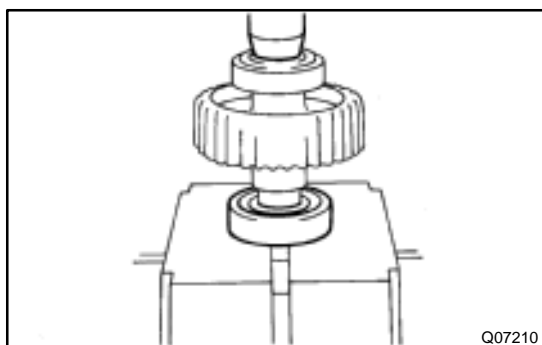
Using SST and a press, remove the rear bearing.

SST 09555-55010



3. INSTALL REAR BEARING

Using a press, install a new rear bearing.



4. INSTALL FRONT BEARING

Using a press, install a new front bearing.